



About 3,5 h.

R-series

PART NO.

XIL-PX18GSCNG	DOUBLE	E-MARKED
XIL-PX36GSCNG	SINGLE	E-MARKED
XIL-PX54GSCNG	SINGLE	

XPR-6GSCNG	DOUBLE	E-MARKED
XPR-12MGSCNG	SINGLE	E-MARKED
XPR-15MGSCNG	SINGLE	

XPR-H3SGSCNG	DOUBLE	E-MARKED
XPR-H6SGSCNG	DOUBLE	
XPR-H15SGSCNG	SINGLE	



INCLUDED IN THE PACKAGE:

Contents

1 or 2	VisionX Lightbar/s
1 pcs	MTG-1025 contents:
1 pcs	Bracket Left
1 pcs	Bracket Right
1 pcs	Bracket Center
1 pcs	Boltkit
1 pcs	Support bracket
1 pcs	MTG-1019 Harness kit

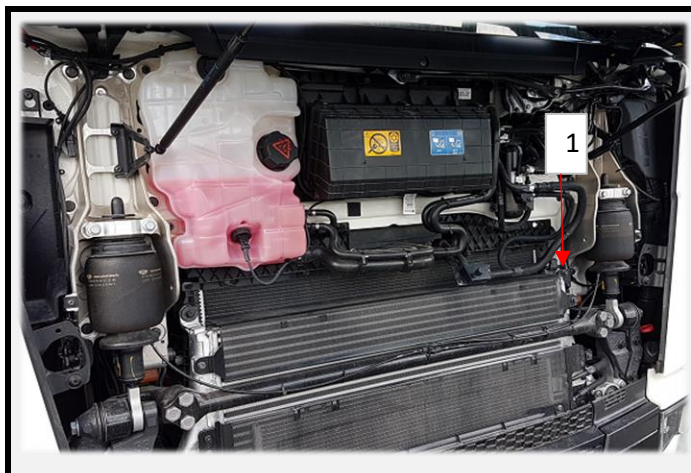


Please order below items to get Scania original parts:

2085457	Relay socket
2077837	Relay
2168061	Fuse holder

STEP 1

Open the grille and detach the airhose tiestraps to cabin suspension on the left side (1).



STEP 2.

Mount both left and right bracket (MTG-1025) in to the holes on the inside of the suspension towers with the M8 bolts and washers.

Mount the center bracket (MTG-1025) and attach it with the M6 bolts and washers. Do not tighten the bolts yet!



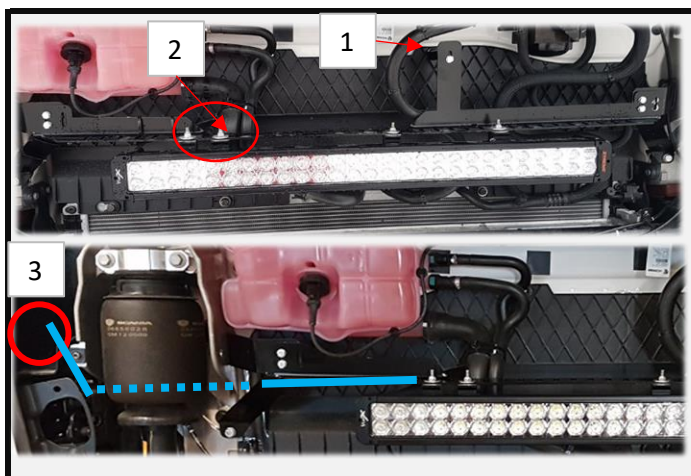
STEP 3.

Mount the supportbracket (MTG-1025) in place (1).

Mount the bar with two feetmounts on the right side on the lightbar (2) to the center bracket. Get the lightbar centered on the truck and tighten the nuts. Make sure that the lightbar is in level and then tighten the left and right bracket.

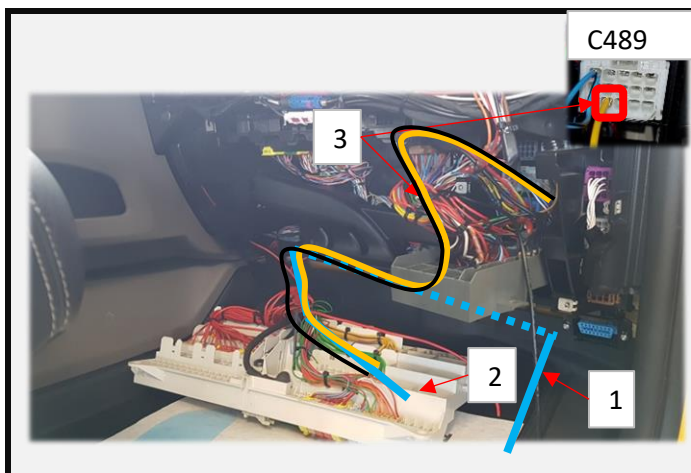
(3) Cut the Red and Black cable from the Vision X harness at the relay and connect them with the cable from the lightbar. Route the cable behind the cabin suspension and pull it thru the grommet to the fusebox. Use tiestraps to get it secure.

Make sure that all hoses are not in contact with the bracket.



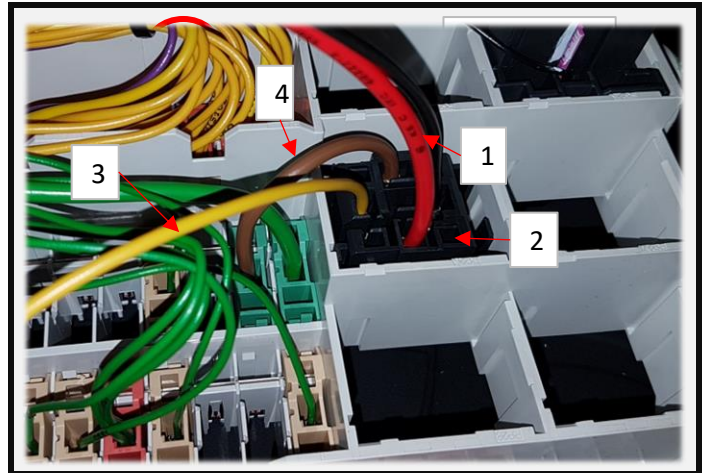
STEP 4.

In the passengers compartment: Loosen the side footstep to get under the carpet, so you can get access to the cable from the lightbar (1). Strap it with the harness from the truck to the location of the relay (2). Crimp the connectors (MTG-1019) on to the Vision X harness and attach them to the relay socket (2), please see step 5. Connect the signalcable (MTG-1019) on the C489 pos 6 and route it (3) with the grundcable (MTG-1019) to the relay.



STEP 5.

Attach the cable (4) from the MTG-1019, from the fuse holder to the relay socket.
After all connections are in place, mount a 20A fuse in the fuseholder. Test the lightbar and adjust the light beam pattern.



STEP 6.

When the lightbar is adjusted and all bolts are tightened:
Lower the grill and cut out the plastic in the grill. Make sure that you have some space around the lightbar.



STEP 7.

DONE!

